SAFETY DATA SHEET

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1 Product identifier
Product name : Green delayed coke
Material uses : Calcining grade or special solid fuel
EC number : Not available.
CAS number : Not available.

1.2 Relevant identified uses of the substance or mixture and uses advised against
Not applicable.

1.3 Details of the supplier of the safety data sheet
Manufacturer / Distributor : Kuwait Petroleum Corporation
P.O. Box 26565 Safat
13126 Safat
Kuwait
Tel. +965 1858585, Fax 2423371/2467159/246

1.4 Emergency telephone number
Middle East : +44 (0) 1235 239 671
Global (English only) : +44 (0) 1865 407 333

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture
Product definition : Mono-constituent substance
Classification according to Regulation (EC) No. 1272/2008 [CLP/GHS]
Not classified.
Ingredients of unknown toxicity : None.
Ingredients of unknown ecotoxicity : None.
Classification according to Directive 67/548/EEC [DSD]
Not classified.

See Section 16 for the full text of the R phrases or H statements declared above.
See Section 11 for more detailed information on health effects and symptoms.

2.2 Label elements
Hazard pictograms :
Signal word : No signal word.
Hazard statements : No known significant effects or critical hazards.
Precautionary statements
Prevention : Not applicable.
Response : Not applicable.
Storage : Not applicable.
Disposal : Not applicable.
Supplemental label elements : Not applicable.

Date of issue/Date of revision : 1/10/2012.
Green delayed coke

SECTION 2: Hazards identification

Special packaging requirements

- Containers to be fitted with child-resistant fastenings: Not applicable.
- Tactile warning of danger: Not applicable.

2.3 Other hazards

- Substance meets the criteria for PBT according to Regulation (EC) No. 1907/2006, Annex XIII: Not available.
- Substance meets the criteria for vPvB according to Regulation (EC) No. 1907/2006, Annex XIII: Not available.
- Other hazards which do not result in classification: Not available.

SECTION 3: Composition/information on ingredients

<table>
<thead>
<tr>
<th>Product/ingredient name</th>
<th>Identifiers</th>
<th>%</th>
<th>Classification</th>
</tr>
</thead>
<tbody>
<tr>
<td>Coke (petroleum)</td>
<td>EC: 265-080-3 CAS: 64741-79-3</td>
<td>100</td>
<td>Not classified.</td>
</tr>
</tbody>
</table>

There are no additional ingredients present which, within the current knowledge of the supplier, are classified and contribute to the classification of the substance and hence require reporting in this section.

Type

[A] Constituent
[B] Impurity
[C] Stabilizing additive

Occupational exposure limits, if available, are listed in Section 8.

SECTION 4: First aid measures

4.1 Description of first aid measures

- **Eye contact**: Immediately flush eyes with plenty of water, occasionally lifting the upper and lower eyelids. Check for and remove any contact lenses. Get medical attention if irritation occurs.

- **Inhalation**: Remove victim to fresh air and keep at rest in a position comfortable for breathing. Get medical attention if symptoms occur.

- **Skin contact**: Wash contaminated skin with soap and water. Remove contaminated clothing and shoes. Get medical attention if symptoms occur.

- **Ingestion**: Wash out mouth with water. Remove victim to fresh air and keep at rest in a position comfortable for breathing. If material has been swallowed and the exposed person is conscious, give small quantities of water to drink. Do not induce vomiting unless directed to do so by medical personnel. Get medical attention if symptoms occur.

- **Protection of first-aiders**: No action shall be taken involving any personal risk or without suitable training.

4.2 Most important symptoms and effects, both acute and delayed

**Potential acute health effects**

- **Eye contact**: No known significant effects or critical hazards.
- **Inhalation**: No known significant effects or critical hazards.
- **Skin contact**: No known significant effects or critical hazards.
- **Ingestion**: No known significant effects or critical hazards.

Date of issue/Date of revision: 1/10/2012.
SECTION 4: First aid measures

Over-exposure signs/symptoms

- **Eye contact**: No specific data.
- **Inhalation**: No specific data.
- **Skin contact**: No specific data.
- **Ingestion**: No specific data.

4.3 Indication of any immediate medical attention and special treatment needed

**Notes to physician**: Treat symptomatically. Contact poison treatment specialist immediately if large quantities have been ingested or inhaled.

**Specific treatments**: No specific treatment.

SECTION 5: Firefighting measures

5.1 Extinguishing media

- **Suitable extinguishing media**: Use an extinguishing agent suitable for the surrounding fire.
- **Unsuitable extinguishing media**: None known.

5.2 Special hazards arising from the substance or mixture

- **Hazards from the substance or mixture**: No specific fire or explosion hazard.
- **Hazardous thermal decomposition products**: No specific data.

5.3 Advice for firefighters

- **Special protective actions for fire-fighters**: Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training.
- **Special protective equipment for fire-fighters**: Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode. Clothing for fire-fighters (including helmets, protective boots and gloves) conforming to European standard EN 469 will provide a basic level of protection for chemical incidents.

SECTION 6: Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures

- **For non-emergency personnel**: No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Put on appropriate personal protective equipment.

- **For emergency responders**: If specialised clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".

6.2 Environmental precautions

- **Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).**

6.3 Methods and materials for containment and cleaning up

- **Small spill**: Move containers from spill area. Vacuum or sweep up material and place in a designated, labeled waste container. Dispose of via a licensed waste disposal contractor.

Date of issue/Date of revision : 1/10/2012.
GREEN DELAYED COKE

SECTION 6: Accidental release measures

Large spill : Move containers from spill area. Prevent entry into sewers, water courses, basements or confined areas. Vacuum or sweep up material and place in a designated, labeled waste container. Dispose of via a licensed waste disposal contractor. Note: see section 1 for emergency contact information and section 13 for waste disposal.

6.4 Reference to other sections : See Section 1 for emergency contact information. See Section 8 for information on appropriate personal protective equipment. See Section 13 for additional waste treatment information.

SECTION 7: Handling and storage

The information in this section contains generic advice and guidance. The list of Identified Uses in Section 1 should be consulted for any available use-specific information provided in the Exposure Scenario(s).

7.1 Precautions for safe handling
Protective measures : Put on appropriate personal protective equipment (see Section 8).
Advice on general occupational hygiene : Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.

7.2 Conditions for safe storage, including any incompatibilities : Store in accordance with local regulations. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see section 10) and food and drink. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination.

7.3 Specific end use(s) Recommendations : Not available.
Industrial sector specific solutions : Not available.

SECTION 8: Exposure controls/personal protection

The information in this section contains generic advice and guidance. The list of Identified Uses in Section 1 should be consulted for any available use-specific information provided in the Exposure Scenario(s).

8.1 Control parameters
Occupational exposure limits : No exposure limit value known.

Recommended monitoring procedures : If this product contains ingredients with exposure limits, personal, workplace atmosphere or biological monitoring may be required to determine the effectiveness of the ventilation or other control measures and/or the necessity to use respiratory protective equipment. Reference should be made to European Standard EN 689 for methods for the assessment of exposure by inhalation to chemical agents and national guidance documents for methods for the determination of hazardous substances.

Derived effect levels : No DELs available.

Predicted effect concentrations : No PECs available.

8.2 Exposure controls
Green delayed coke

SECTION 8: Exposure controls/personal protection

Appropriate engineering controls: No special ventilation requirements. Good general ventilation should be sufficient to control worker exposure to airborne contaminants. If this product contains ingredients with exposure limits, use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure below any recommended or statutory limits.

Individual protection measures

Hygiene measures: Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.

Eye/face protection: Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts.

Skin protection

Hand protection: Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Wear suitable gloves tested to EN374.

Body protection: Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.

Other skin protection: Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.

Respiratory protection: Use a properly fitted, air-purifying or air-fed respirator complying with an approved standard if a risk assessment indicates this is necessary. Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator.

Environmental exposure controls: Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

SECTION 9: Physical and chemical properties

9.1 Information on basic physical and chemical properties

Appearance

Physical state: Solid.
Appearance: Granular solid.
Color: Black.
Odor: Characteristic.
Odor threshold: Not available.
pH: Not applicable.
Melting point/freezing point: Not available.
Initial boiling point and boiling range: >300°C
Flash point: Closed cup: >200°C [ASTM D93.]
Evaporation rate: Not applicable.
Flammability (solid, gas): Not applicable.
Upper/lower flammability or explosive limits: Not available.
Vapor pressure: Not available.
Vapor density: Not available.
Relative density: 0.72
Solubility(ies): Insoluble in the following materials: cold water and hot water.
Partition coefficient: n-octanol/water: Not available.

Date of issue/Date of revision: 1/10/2012.
SECTION 9: Physical and chemical properties

- **Auto-ignition temperature**: >300°C
- **Decomposition temperature**: >300°C
- **Viscosity (40°C)**: Not available.
- **Explosive properties**: Not applicable.
- **Oxidizing properties**: Not available.

9.2 Other information

No additional information.

SECTION 10: Stability and reactivity

10.1 Reactivity

No specific test data related to reactivity available for this product or its ingredients.

10.2 Chemical stability

The product is stable.

10.3 Possibility of hazardous reactions

Under normal conditions of storage and use, hazardous reactions will not occur.

10.4 Conditions to avoid

No specific data.

10.5 Incompatible materials

No specific data.

10.6 Hazardous decomposition products

Under normal conditions of storage and use, hazardous decomposition products should not be produced.

SECTION 11: Toxicological information

11.1 Information on toxicological effects

- **Acute toxicity**
  - Conclusion/Summary: Not available.

- **Irritation/Corrosion**
  - Conclusion/Summary: Not available.

- **Sensitization**
  - Conclusion/Summary: Not available.

- **Mutagenicity**
  - Conclusion/Summary: Not available.

- **Carcinogenicity**
  - Conclusion/Summary: Not available.

- **Reproductive toxicity**
  - Conclusion/Summary: Not available.

- **Teratogenicity**
  - Conclusion/Summary: Not available.

**Specific target organ toxicity (single exposure)**
Not available.

**Specific target organ toxicity (repeated exposure)**
Not available.

**Aspiration hazard**
Not available.

Information on the likely routes of exposure

Not available.

Potential acute health effects

Not available.

Date of issue/Date of revision: 1/10/2012.
### SECTION 11: Toxicological information

**Eye contact**: No known significant effects or critical hazards.

**Inhalation**: No known significant effects or critical hazards.

**Skin contact**: No known significant effects or critical hazards.

**Ingestion**: No known significant effects or critical hazards.

**Symptoms related to the physical, chemical and toxicological characteristics**

<table>
<thead>
<tr>
<th>Eye contact</th>
<th>No specific data.</th>
</tr>
</thead>
<tbody>
<tr>
<td>Inhalation</td>
<td>No specific data.</td>
</tr>
<tr>
<td>Skin contact</td>
<td>No specific data.</td>
</tr>
<tr>
<td>Ingestion</td>
<td>No specific data.</td>
</tr>
</tbody>
</table>

**Delayed and immediate effects and also chronic effects from short and long term exposure**

**Short term exposure**

<table>
<thead>
<tr>
<th>Potential immediate effects</th>
<th>Not available.</th>
</tr>
</thead>
<tbody>
<tr>
<td>Potential delayed effects</td>
<td>Not available.</td>
</tr>
</tbody>
</table>

**Long term exposure**

<table>
<thead>
<tr>
<th>Potential immediate effects</th>
<th>Not available.</th>
</tr>
</thead>
<tbody>
<tr>
<td>Potential delayed effects</td>
<td>Not available.</td>
</tr>
</tbody>
</table>

**Potential chronic health effects**

Not available.

**Conclusion/Summary**: Not available.

**General**: No known significant effects or critical hazards.

**Carcinogenicity**: No known significant effects or critical hazards.

**Mutagenicity**: No known significant effects or critical hazards.

**Teratogenicity**: No known significant effects or critical hazards.

**Developmental effects**: No known significant effects or critical hazards.

**Fertility effects**: No known significant effects or critical hazards.

**Other information**: Not available.

### SECTION 12: Ecological information

**12.1 Toxicity**

**Conclusion/Summary**: Not available.

**12.2 Persistence and degradability**

**Conclusion/Summary**: Not available.

**12.3 Bioaccumulative potential**

Not available.

**12.4 Mobility in soil**

<table>
<thead>
<tr>
<th>Soil/water partition coefficient ($K_{OC}$)</th>
<th>Not available.</th>
</tr>
</thead>
<tbody>
<tr>
<td>Mobility</td>
<td>Not available.</td>
</tr>
</tbody>
</table>

**12.5 Results of PBT and vPvB assessment**

**PBT**: Not available.

P: Not available. B: Not available. T: Not available.

**Date of issue/Date of revision**: 7/10/2012.
SECTION 12: Ecological information

vPvB : Not available.

vP: Not available. vB: Not available.

12.6 Other adverse effects : No known significant effects or critical hazards.

SECTION 13: Disposal considerations

The information in this section contains generic advice and guidance. The list of Identified Uses in Section 1 should be consulted for any available use-specific information provided in the Exposure Scenario(s).

13.1 Waste treatment methods

Product

Methods of disposal : The generation of waste should be avoided or minimized wherever possible. Significant quantities of waste product residues should not be disposed of via the foul sewer but processed in a suitable effluent treatment plant. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements.

Hazardous waste : Within the present knowledge of the supplier, this product is not regarded as hazardous waste, as defined by EU Directive 91/689/EEC.

European waste catalogue (EWC)

<table>
<thead>
<tr>
<th>Waste code</th>
<th>Waste designation</th>
</tr>
</thead>
<tbody>
<tr>
<td>05 01 99</td>
<td>wastes not otherwise specified</td>
</tr>
</tbody>
</table>

Packaging

Methods of disposal : The generation of waste should be avoided or minimized wherever possible. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible.

Special precautions : This material and its container must be disposed of in a safe way. Empty containers or liners may retain some product residues. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

SECTION 14: Transport information

<table>
<thead>
<tr>
<th></th>
<th>ADR/RID</th>
<th>ADN/ADNR</th>
<th>IMDG</th>
<th>IATA</th>
</tr>
</thead>
<tbody>
<tr>
<td>14.2 UN proper shipping name</td>
<td>-</td>
<td>-</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>14.3 Transport hazard class(es)</td>
<td>-</td>
<td>-</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>14.4 Packing group</td>
<td>-</td>
<td>-</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>14.5 Environmental hazards</td>
<td>No.</td>
<td>No.</td>
<td>No.</td>
<td>No.</td>
</tr>
<tr>
<td>14.6 Special precautions for user</td>
<td>Not available.</td>
<td>Not available.</td>
<td>Not available.</td>
<td>Not available.</td>
</tr>
<tr>
<td>Additional information</td>
<td>-</td>
<td>-</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>14.7 Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code</td>
<td>Not available.</td>
<td></td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

Date of issue/Date of revision : 1/10/2012.
SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

EU Regulation (EC) No. 1907/2006 (REACH)
Annex XIV - List of substances subject to authorization
Substances of very high concern
None of the components are listed.

Annex XVII - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, mixtures and articles
Not applicable.

Other EU regulations
National Inventory List
Australia inventory (AICS): All components are listed or exempted.
China inventory (IECSC): All components are listed or exempted.
Japan inventory: Not determined.
Korea inventory: All components are listed or exempted.
New Zealand Inventory of Chemicals (NZIoC): All components are listed or exempted.
Philippines inventory (PICCS): All components are listed or exempted.
United States inventory (TSCA 8b): All components are listed or exempted.
Europe inventory: All components are listed or exempted.
Canada inventory: All components are listed or exempted.

Black List Chemicals: Not listed
Priority List Chemicals: Not listed
Integrated pollution prevention and control list (IPPC) - Air: Not listed
Integrated pollution prevention and control list (IPPC) - Water: Not listed

International regulations
Chemical Weapons Convention List Schedule I Chemicals: Not listed
Chemical Weapons Convention List Schedule II Chemicals: Not listed
Chemical Weapons Convention List Schedule III Chemicals: Not listed

15.2 Chemical Safety Assessment
This product contains substances for which Chemical Safety Assessments are still required.

SECTION 16: Other information

Indicates information that has changed from previously issued version.

Abbreviations and acronyms
ATE = Acute Toxicity Estimate
CLP = Classification, Labelling and Packaging Regulation [Regulation (EC) No. 1272/2008]
DNEL = Derived No Effect Level
EUH statement = CLP-specific Hazard statement
PNEC = Predicted No Effect Concentration
RRN = REACH Registration Number

Procedure used to derive the classification according to Regulation (EC) No. 1272/2008 [CLP/GHS]

Date of issue/Date of revision: 1/10/2012.
SECTION 16: Other information

<table>
<thead>
<tr>
<th>Classification</th>
<th>Justification</th>
</tr>
</thead>
<tbody>
<tr>
<td>Not classified.</td>
<td></td>
</tr>
</tbody>
</table>

Full text of abbreviated H statements : Not applicable.
Full text of classifications [CLP/GHS] : Not applicable.
Full text of abbreviated R phrases : Not applicable.
Full text of classifications [DSD/DPD] : Not applicable.
Date of printing : 1/10/2012.
Date of issue/Date of revision : 1/10/2012.
Date of previous issue : No previous validation.
Version : 1
Prepared by : Kuwait Petroleum Research & Technology B.V., The Netherlands

Notice to reader

To the best of our knowledge, the information contained herein is accurate. However, neither the above-named supplier, nor any of its subsidiaries, assumes any liability whatsoever for the accuracy or completeness of the information contained herein.

Final determination of suitability of any material is the sole responsibility of the user. All materials may present unknown hazards and should be used with caution. Although certain hazards are described herein, we cannot guarantee that these are the only hazards that exist.